

Extension Head Length = Lining Head Length  
 Extension Head Rebate Length = Extension Head Length - 50mm  
 Extension Head Rebate Depth = 9mm  
 Extension Jamb Length = Lining Jamb Length + 15mm


Architrave Head Length = Lining Architrave Head Length  
 Architrave Jamb Length = Lining Architrave Jamb Length

NB. Extension Jamb Lengths & Architrave Lengths **Exclude** Any Threshold Thickness Fitted To The Bottom Of The Frame.  
 Please Add This Thickness To Dimensions When Required

Do Not Scale.

If In Doubt Ask!

Description: **Machining Profile - 44/32mm Rebated Frame Section - 45mm Door With Extension - Non Quick2Fit**

|                         |                                |           |                         |                |  |
|-------------------------|--------------------------------|-----------|-------------------------|----------------|--|
| Drawn By: <b>O BOOY</b> | Approved: <b>Approved</b>      | Revision: | Date: <b>03/11/2025</b> | Drawing No:    | <br>Unit 6, Ranskill Court,<br>Sheffield,<br>S9 5FZ |
| Size:                   | Tolerance: <b>As Specified</b> |           | Fire Rating:            | <b>DP20239</b> |  |
| Job No:                 | © Doorpac Ltd                  |           | <b>FD30S</b>            | Rev01          |  |